



# Nylon Models: 7203, 7203.3 7204, 7204.4



7203.3 Clear Bowl

SPECIFICATIONS	U.S. Measure		<b>Metric Measure</b>
Maximum Flow		10 gpm	37.85 lpm
Inlet Pressure (7203)	70°F	10 – 150 psi	0.69 – 10.3 bar
	125°F	10 – 100 psi	0.69 – 6.9 bar
Maximum Temperature		125°F	52°C
Inlat/Discharge Dort	7203	1/2" NPT(M)	1/2" NPT(M)
iniet/Discharge Port	7204	1/2" NPT(F)	1/2" NPT(F)
Mesh	80		80
Micron Equivalent	178		178
Weight	3 oz.		0.08 kg
Dimensions	3.0 x 1.75 x 2.67"		76 x 44 x 68 mm



7204.4 Clear Bowl

# FEATURES

- · Durable nylon body for corrosion resistance.
- Easily cleaned without removing filter or inlet plumbing.
- · Flow from inside out so sediment collects inside filter.

# SELECTION

Select a filter appropriate for the flow and pumped liquid in your system. Typically the filter capacity should be two times the pump flow rate. Both white and clear bowls are availible.

# INSTALLATION

An inline filter is normally installed on the inlet side of the pump. The arrow molded in the filter cap indicates the direction of the flow through the filter. A shut-off valve is recommended between the filter and the source for convenience when cleaning the screen.

### **OPERATION**

This filter must be used with a pressurized flow at maximum gpm. Flow through the filter is from the inside out, collecting the sediment inside the filter. Regular checking and cleaning of the screen is suggested to avoid restricting the inlet flow to the pump.

### MAINTENANCE

Flush screen regularly and reinstall into body. Check gasket for cuts or wear and replace if necessary to assure proper seal. Thread body and cap hand tight for proper seal.

### **EXPLODED VIEW**



#### **PARTS LIST**

ITEM	P/N	MATL	DESCRIPTION	QTY
1	_	_	Body	1
2	31171	NBR	Gasket, 1/2"	1
3	31172*	S	Screen, 1/2", 80 Mesh	1
4	31177	NY	Bowl, White, ½"	1
4	31178	NY	Bowl, Clear, 1/2"	1

MATERIAL CODES (Not Part of Part Number): NBR=Medium Nitrile (Buna-N) NY=Nylon S=304SS

\*Complete assemblies and replacement screens will be supplied with a white plastic support cage.

# **INLET FILTER WORKSHEET**

For proper selection of your inlet filter, the follow should be considered:	ving criteria	
Maximum System Flow	_GPM (L/M)	
Maximum Inlet Pressure	_PSI (BAR)	
Liquid being pumped/Concentration	/%	
	/%	
Maximum temperature of liquid pumped	°F (°C)	
Density of liquid pumped S	pec. Gravity	
Nature of Solids		
Size of Solids microns Volume of Solids	ppm	
Viscosity of liquid pumped CPS	SSU	
Maximum pressure drop when clean	PSI (BAR)	
Mesh size (80 standard)		
Frequency of cleaning (per) Day Week	Month	
Material of body Strainer		
Clearance limitations beyond pump	inches (mm)	

#### $\triangle$ CAUTIONS AND WARNINGS

All High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high pressure system. Read all CAUTIONS and WARNINGS before commencing service or operation of any high pressure system. The CAUTIONS and WARNINGS are included in each service manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/cautions-warnings or can be requested directly from Cat Pumps.

#### WARRANTY

View the Limited Warranty on-line at www.catpumps.com/warranty.