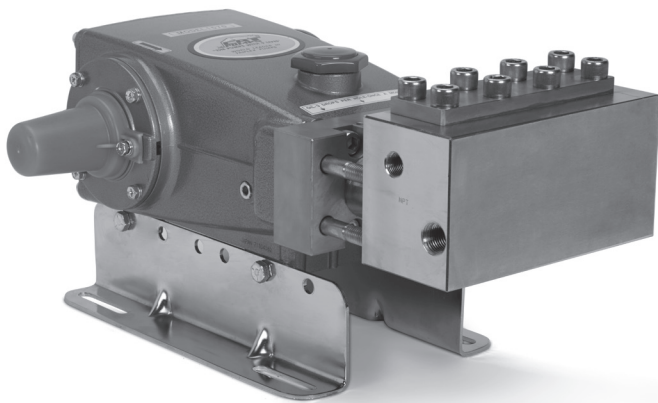


DATA SHEET

15 FRAME BLOCK-STYLE PLUNGER PUMPS



Standard Model: 1570



(Mounting rails sold separately)

FEATURES

- Triplex design offers high efficiency and low pulsation.
- Durable V-Packings are lubricated and cooled by pumped liquid.
- Pre-set low-pressure seals provide secondary protection against external leaks and require no packing adjustment.
- Special high-density, polished, concentric plungers provide a true wear surface and extended seal life.
- 304 Stainless Steel inlet/discharge manifold.
- Standard NBR seals with alternative options for temperature and chemical compatibility.

SPECIFICATIONS

	U.S. Measure	Metric Measure
Flow	6.0 gpm	22.7 lpm
Pressure Range	100 – 6000 psi	6.9 – 414 bar
Pump RPM*	1350 rpm	1350 rpm
Inlet Pressure Range	Flooded – 60 psi	Flooded – 4.1 bar
Max. Liquid Temp. (NBR)	160° F	71° C

Alternative seals available for high-temperature up to 180° F.

Bore	0.630"	16 mm
Stroke	1.181"	30 mm
Crankcase Capacity	42 oz.	1.26 l
Inlet Ports (2)	½" NPT(F)	½" NPT(F)
Discharge Ports (2)	¾" NPT(F)	¾" NPT(F)
Pulley Mounting	Either Side	Either Side
Shaft Diameter	1.181"	30 mm
Weight	68.3 lbs.	31 kg
Dimensions	17.99 x 13.37 x 7.01"	457 x 340 x 178 mm

*Pump minimum is 100 RPM

ALTERNATIVE SEAL CONFIGURATION

MATERIAL	SUFFIX CODE	MAXIMUM TEMPERATURE	
NBR	—	160° F	(71° C)
FPM	.0110	180° F	(82° C)

See Tech Bulletin 002 for inlet conditions and RPM at high temperature.

$$\text{DETERMINING THE PUMP R.P.M.} \quad \frac{\text{Rated gpm}}{\text{Rated rpm}} = \frac{\text{"Desired" gpm}}{\text{"Desired" rpm}}$$

$$\text{DETERMINING THE REQUIRED H.P.} \quad \frac{\text{HP (Electric Brake)}}{\text{1460}} = \frac{\text{gpm x psi}}{\text{1460}}$$

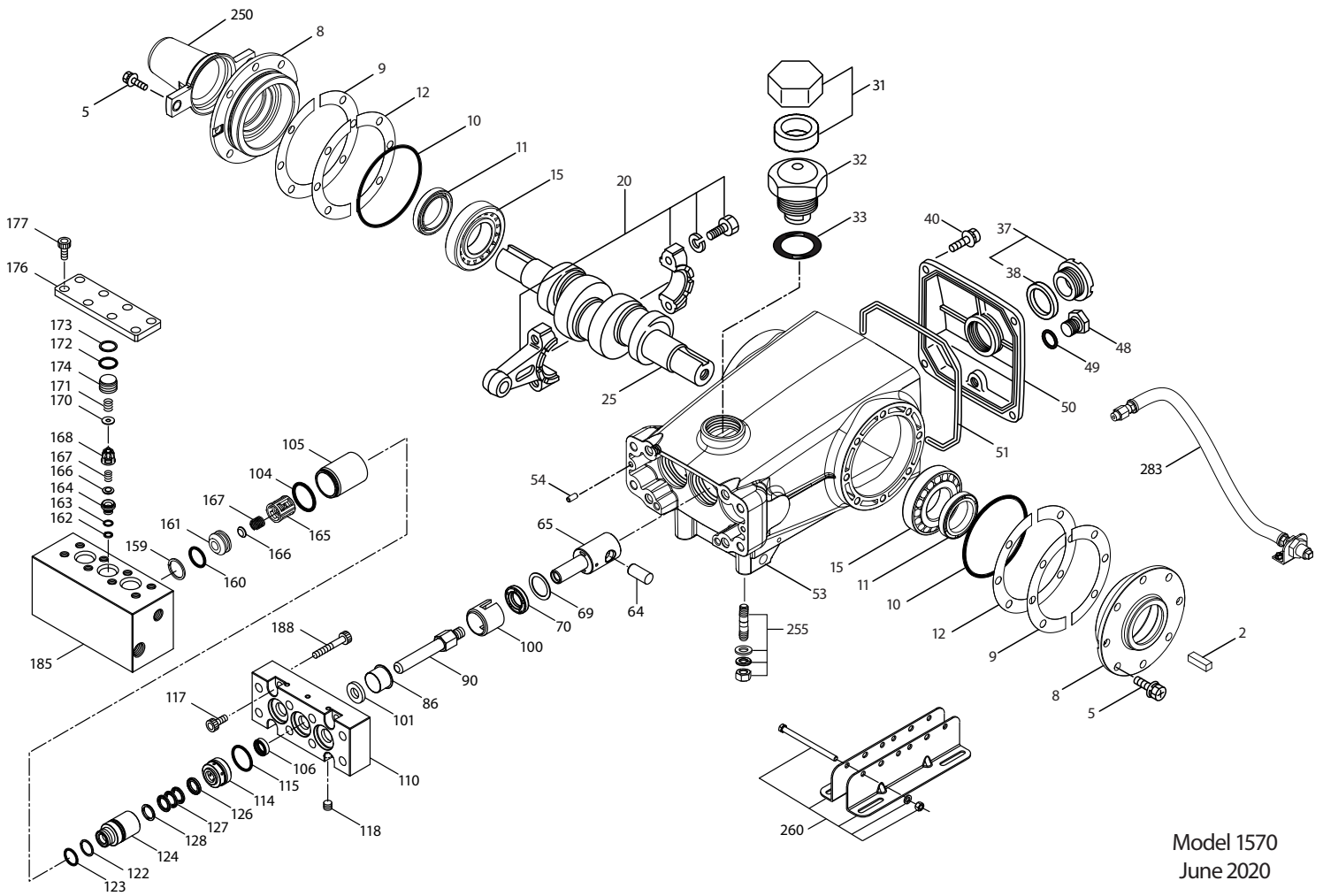
$$\text{DETERMINING MOTOR PULLEY SIZE} \quad \frac{\text{Motor Pulley O.D.}}{\text{Pump rpm}} = \frac{\text{Pump Pulley O.D.}}{\text{Motor rpm}}$$

See complete Drive Packages [Includes: pulleys, belts, hubs, key] Tech Bulletin 003. Refer to pump **Service Manual** for repair procedure and additional technical information.

PARTS LIST

ITEM	PART NUMBER	MATERIAL	DESCRIPTION	QTY
2	990036	STL	Key (M8 x 7 x 40) Use with 30059 and 990012	1
—	30067	STL	Key (M8 x 7.5 x 25) Use with 30059 "H" Hub	1
5	126540	STCP R	Screw, HHC, Sems (M8 x 20) (See Tech Bulletin 074, 128)	8
8	134805	ALE	Cover, Bearing (See Tech Bulletin 118, 128)	2
9	855043	FBR	Shim, Split, 2-Piece (See Tech Bulletin 128)	3
10	11340	NBR	O-Ring, Bearing Cover – 70D	2
11	43495	NBR	Seal, Oil, Crankshaft	2
12	855044	S	Shim, Split, 2-Piece (See Tech Bulletin 128)	2
15	39060	STL	Bearing, Roller	2
20	126805	BZ	Rod, Connecting Assembly (See Tech Bulletin 074)	3
25	43494	FCM	Crankshaft, Dual-End (30mm)	1
31	828710	PE	Protector, Oil Cap with Foam Gasket	1
32	43211	ABS	Cap, Oil Filler	1
33	14177	NBR	O-Ring, Filler Cap – 70D	1
37	92241	PC	Gauge, Oil, Bubble w/Gasket – 80D (See Tech Bulletin 074)	1
38	44428	NBR	Gasket, Flat, Oil Gauge – 80D	1
40	126541	STCP R	Screw, HHC, Sems (M6 x 20) (See Tech Bulletin 074)	4
48	25625	STCP	Plug, Drain (¼" x 19BSP(M))	1
49	23170	NBR	O-Ring, Drain Plug – 70D	1
50	133576	ALE	Cover, Rear (See Tech Bulletin 118)	1
51	44834	NBR	O-Ring, Rear Cover – 70D	1
53	134927	ALE	Crankcase with Guide Pins (See Tech Bulletin 118, 128)	1
54	27488	S	Pin, Guide (See Tech Bulletin 128)	2
64	43507	CM	Pin, Crosshead	3
65	131772	SBZ	Rod, Plunger	3
69	126592	STCP R	Washer, Oil Seal	3
70	43500	NBR	Seal, Oil Crankcase	3
86	131777	D	Collar	3
90	132150	CC	Assembly, Plunger (M16 x 83), with S-Holder	3
100	125649	D	Retainer, Seal	3
101	131740	—	Wick	3
104	126148	NBR	O-Ring, Cylinder – 70D	3
	76663	FPM	O-Ring, Cylinder – 70D	3
105	131783	S	Cylinder, Outer	3
106	48222	NBR	Seal, LPS with S-Spring	3
	76089	ST2	Seal, LPS with SS-Spring	3
110	131778	AL	Block, Housing	1
114	132153	S	Case, Seal	3
115	13986	NBR	O-Ring, Seal Case – 70D	3
	76664	FPM	O-Ring, Seal Case	3
117	131779	S	Screw, HSH (M10 x 40) (See Tech Bulletin 074)	4
118	165769	S	Plug [⅛" BSP(M)]	3
122	49850	PTFB	Back-up Ring, Cylinder	3
123	49382	NBR	O-Ring, Cylinder – 90D	3
	49897	FPM	O-Ring, Cylinder – 90D	3
124	132154	S630	Cylinder, V/P	3
126	131744	PE	Adapter, Female	3
127	43319	SNG	V-Packing	9
	46287	HT	V-Packing	9
128	43318	BB	Adapter, Male	3
159	131788	PTFB	Back-up Ring, Inlet Seat	3
160	142807	NBR	O-Ring, Seat, Inlet – 90D	3
	547743	FPM	O-Ring, Seat, Inlet – 90D	3
161	131787	S630	Seat, Inlet	3
162	129638	PTFE	Back-up Ring, Discharge Seat	3
163	49104	NBR	O-Ring, Seat, Discharge – 90D	3
	76665	FPM	O-Ring, Seat, Discharge – 90D	3
164	131790	S630	Seat, Discharge	3
165	132679	PVDF	Retainer, Spring, Inlet	3
166	46562	S	Valve	6
167	43750	S	Spring, Valve	6
168	44565	PVDF	Retainer, Spring, Discharge	3
170	131757	S	Washer	3
171	44832	S	Spring, Coil	3
172	49382	NBR	O-Ring, Valve Plug – 90D	3
	49897	FPM	O-Ring, Valve Plug – 90D	3
173	49850	PTFB	Back-up Ring, Valve Plug	3

EXPLODED VIEW



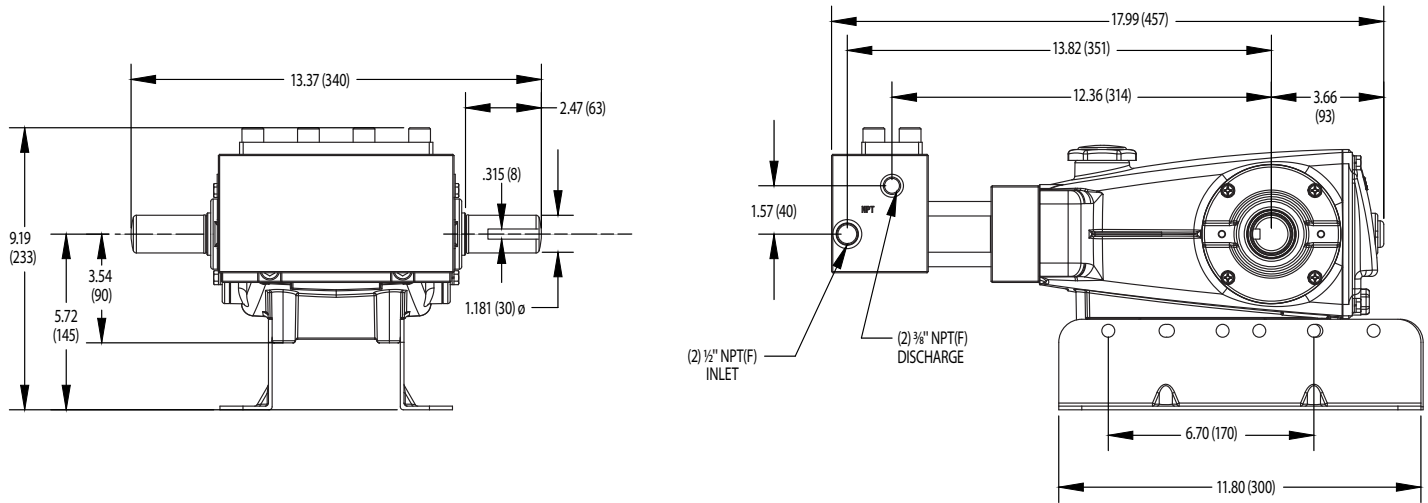
Model 1570
June 2020

ITEM	PART NUMBER	MATERIAL	DESCRIPTION	QTY
174	131791	S	Plug, Valve	3
176	131792	AL	Cover, Valve	1
177	122599	S	Screw, HSH (M12 x 25) (See Tech Bulletin 074)	8
185	132156	S	Manifold, Inlet/Discharge	1
188	131793	S	Screw, HSH (M12 x 90) (See Tech Bulletin 074)	8
250	855046	NY	Protector, Shaft with 2 Screws (See Tech Bulletin 128)	1
255	30264	STZP	Mount, Direct (See Tech Bulletin 074)	1
260	30613	STZP R	Mount, Rail Assembly	1
269	30206	F	Pulley (10") (See Tech Bulletin 003)	1
270	30059	STL	Hub, "H", M30 (Keyway M8) (See Tech Bulletin 003)	1
	990012	STL	Hub, "B", M30 (Keyway M8) (See Tech Bulletin 003)	1
283	34334	—	Kit, Oil Drain (3/8" x 24")	1
290	6124	—	Sealant, Hylomar (3 oz.)	1
299	818577	AL	Head, Complete with NBR O-Rings	1
300	76389	NBR	Kit, Seal (Includes: 101, 104, 106, 115, 122, 123, 126, 127) Standard	1
	76670	FPM	Kit, Seal (Includes: 101, 104, 106, 115, 122, 123, 126, 127) .0110	1
310	76390	S	Kit, Valve (Includes: 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 172, 173) Standard	1
	76679	S	Kit, Valve (Includes: 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 172, 173) .0110	1
—	6107	—	Oil, Bottle (21 oz.) ISO-68 Hydraulic (Fill to specified crankcase capacity prior to start-up)	2

Italics are optional items. R Components comply with RoHS Directive.

For additional technical information see www.catpumps.com/literature/tech-bulletins.

MATERIAL CODES (Not Part of Part Number): ABS=ABS Plastic AL=Aluminum ALE= Aluminum Epoxy BB=Brass BZ=Bronze CC=Ceramic CM=Chrome-moly D=Acetal F=Cast Iron FBR=Fiber FCM=Forged Chrome-moly FPM=Fluorocarbon HT=High Temp NBR=Medium Nitrile (Buna-N) NY=Nylon PC=Poly Carbonate PE=Polyethylene POP=Polypropylene PTFB=Pure Polytetrafluoroethylene w/ Bronze PTFE=Pure Polytetrafluoroethylene PVDF=Polyvinylidene Fluoride S=304SS SBZ=304SS/Bronze SNG=Special Blend (Buna) ST2=Special PTFE 2 STCP=Steel/Chrome Plated STL=Steel STZP=Steel/Zinc Plated S630=304SS/Hardened



⚠ CAUTIONS AND WARNINGS

All High-Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high-pressure system.

Read all CAUTIONS and WARNINGS before commencing service or operation of any high-pressure system. The CAUTIONS and WARNINGS are included in each Service Manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/dynamic-literature/cautions-and-warnings or can be requested directly from Cat Pumps.

WARRANTY

View the Limited Warranty on-line at www.catpumps.com/literature/cat-pumps-limited-warranty