CHEMICAL INJECTION PULSE PUMPS







Pulse Pumps

Harsh chemicals can damage the inner components of a high-pressure pump if run through the main pumping chamber. Pulse pumps from Cat Pumps are a cost-effective solution to bypass the primary pump, injecting these solutions down-stream and preventing premature wear on parts. This allows users to run standard high-pressure pumps instead of special, more costly stainless steel pumps with chemical-resistant seals.

The same proven quality and attention to detail that customers have come to expect from Cat Pumps is built into every pulse pump chemical injector. With pressures up to 3,000 psi (207 bar) and injection rates up to 12 gph, these pulse pumps can be used on a wide variety of new or existing systems. The installation process is so simple that pumps can be retrofitted quickly in the field.





Model 6340 Pulse Pump mounted on 7CP6110CS (pump and rails sold separately)

Features

- Long lasting and simple to service
- Can be used with a wide range of high-pressure pumps, from small directdrive to large belt-driven pumps.
- · Easy to retrofit in the field
- Accurate and easy to control injection rates
- Two pulse pumps can be used on one high-pressure pump to double chemical injection rate or use two separate chemicals
- Chemical pump can be turned on and off independently from main system

Typical Applications

- Sanitizing / Disinfecting
- Pressure Wash
- Truck Mount
- Vehicle and Equipment Wash
- Surface Cleaning

Pulse Pump Specifications

6340 & 6341



| SPECIFICATIONS | U.S. MEASURE | METRIC MEASURE | | |
|------------------------|-----------------|-----------------|--|--|
| Pressure Range | 100 – 2000 psi | 6.9 – 138 bar | | |
| Maximum Injection Rate | 10.5 gph | 39.7 lph | | |
| RPM Range | 1000 – 1800 rpm | 1000 – 1800 rpm | | |
| Maximum Liquid Temp. | 130° F | 54° C | | |
| Inlet Port (1) | 1/8" NPT(F) | 1/8" NPT(F) | | |
| Discharge Port (1) | 1/8" NPT(F) | 1/8" NPT(F) | | |
| Adapter Port (1) | 1/4" NPT(F) | 1/4" NPT(F) | | |
| Weight | 2.1 lbs. | 0.95 kg | | |
| Dimensions | 2.4 x 2 x 2.7" | 61 x 51 x 68 mm | | |

Note: Maximum inlet pressure for drive pump is 5 psi

| 6350 & 6351 | |
|-------------|-------------------------------|
| | Adapter Kit (Sold Separately) |

| SPECIFICATIONS | U.S. MEASURE | METRIC MEASURE |
|------------------------|----------------|----------------|
| Pressure Range | 500 – 3000 psi | 35 – 207 bar |
| Maximum Injection Rate | 12 gph | 45.4 lph |
| RPM Range | 300 – 1800 rpm | 300 – 1800 rpm |
| Maximum Liquid Temp. | 130° F | 54° C |
| Inlet Port | 1⁄4" Hose Barb | 1⁄4" Hose Barb |
| Discharge Port | 1/8" NPT(F) | 1/8" NPT(F) |
| Weight | 2.9 lbs. | 1.32 kg |
| Dimensions | 5" x 2" | 127 x 51 mm |

Note: Maximum inlet pressure for drive pump is 20 psi

| MAXIMUM INJECTION RATE | | | | | | | |
|------------------------|----------------|----------|----------------|--|--|--|--|
| PUMP RPM | INJECTION RATE | PUMP RPM | INJECTION RATE | | | | |
| 1000 | 5.5 gph | 1500 | 10.0 gph | | | | |
| 1100 | 7.0 gph | 1600 | 10.5 gph | | | | |
| 1200 | 8.0 gph | 1700 | 10.5 gph | | | | |
| 1300 | 9.0 gph | 1800 | 10.5 gph | | | | |
| 1400 | 9.5 gph | | | | | | |

| INTERNAL DIAPHRAGM MATERIAL | | | | |
|-----------------------------|-----|--|--|--|
| 6340 6341 | | | | |
| EPDM | FPM | | | |

| MAXIMUM INJECTION RATE | | | | | | | |
|------------------------|----------------|----------|----------------|--|--|--|--|
| PUMP RPM | INJECTION RATE | PUMP RPM | INJECTION RATE | | | | |
| 500 | 5.0 gph | 1000 | 10.0 gph | | | | |
| 600 | 6.0 gph | 1100 | 11.0 gph | | | | |
| 700 | 7.0 gph | 1200 | 12.0 gph | | | | |
| 800 | 8.0 gph | 1800 | 12.0 gph | | | | |
| 900 | 9.0 gph | | | | | | |

| INTERNAL O-RING & VALVE MATERIAL | | | | |
|----------------------------------|-----------------------------|--|--|--|
| 6350 6351 | | | | |
| FPM O-Ring | FPM O-Ring | | | |
| Acetal Inlet Valve | Stainless Steel Inlet Valve | | | |

Adapter Selection Chart

| PUMP MODEL | 6340 / 6341 ADAPTER | 6350 / 6351 ADAPTER |
|------------------------------------------------------------|---------------------|---------------------|
| 335, 435 | See Note | 76400 |
| 3CP1120 - 1140, 310 - 350, 5CP2120W - 2150W | 31227 | 76405 |
| 5CP3105 – 3160, 5CP5120 – 5140CSS | 31233 | 76410 |
| 5CP6120 - 5CP6190, 530 - 550, 660, 1050, 7CP6110CSS - 6170 | 31232 | 76415 |
| 56,60 | 31228 | 76626 |

Note: Hex nipple [$\frac{1}{2}$ " NPT(M) x $\frac{1}{4}$ " NPT(M)] required for piston models 335 and 435.

Pump Selection Chart

DIRECT-DRIVE ELECTRIC

| | PUMP FLOW | 6340 / 6341 | | | 6350 | / 6351 | |
|---------------|--------------------|-----------------------|-------------|------------|-----------------------|-------------|------------|
| PUMP MODEL | GPM @ RATED RPM | MAXIMUM CHEMICAL % | MAXI PSI | MUM BAR | MAXIMUM CHEMICAL % | MAXI PSI | MUM BAR |
| 3CP1130 | 2.4 | 7.3 | 2000 | 138 | 8.3 | 2200 | 152 |
| 5CP3110CSS | 3.6 | 4.9 | 2000 | 138 | 5.6 | 3000 | 207 |
| 5CP2140WCS | 4 | 4.4 | 2000 | 138 | 5.0 | 2500 | 172 |
| 5CP4120CSS | 4.5 | 3.9 | 2000 | 138 | 4.4 | 3000 | 207 |
| 5CP2150W | 5 | 3.5 | 2000 | 138 | 4.0 | 3000 | 207 |
| 5CP5120CSS | 6 | 2.9 | 2000 | 138 | 3.3 | 3000 | 207 |
| 5CP5140CSS | 6.4 | 2.7 | 2000 | 138 | 3.1 | 3000 | 207 |
| 5CP6120 | 7.4 | 2.4 | 1200 | 83 | 2.7 | 1200 | 83 |
| 56 | 8 | 2.2 | 2000 | 138 | 2.5 | 2500 | 172 |
| 5CP6190 | 10 | 1.8 | 1000 | 69 | 2.0 | 1000 | 69 |



DIRECT-DRIVE ENGINE, GEARBOX

| | PUMP FLOW | 6340 / 6341 | | | 6350 | 6351 | |
|---------------|--------------------|-----------------------|-------------|------------|-----------------------|-------------|------------|
| PUMP MODEL | GPM @ RATED RPM | MAXIMUM CHEMICAL % | MAXI PSI | MUM BAR | MAXIMUM CHEMICAL % | MAXI PSI | MUM BAR |
| 3CP1120G | 3.5 | 5.0 | 2000 | 138 | 5.7 | 2200 | 152 |
| 5CP3160CSSG1 | 4 | 4.4 | 2000 | 138 | 5.0 | 3000 | 207 |
| 5CP3150CSSG1 | 5 | 3.5 | 2000 | 138 | 4.0 | 3000 | 207 |
| 5CP5140CSSG1 | 6.2 | 2.8 | 2000 | 138 | 3.2 | 3000 | 207 |
| 5CP6120CSSG1 | 7.2 | 2.4 | 1500 | 103 | 2.8 | 1500 | 103 |
| 56G1 | 8 | 2.2 | 2000 | 138 | 2.5 | 2500 | 172 |
| 5CP6190G1 | 9.7 | 1.8 | 1000 | 69 | 2.1 | 1000 | 69 |
| 7CP6160CSG1 | 10 | 1.8 | 2000 | 138 | 2.0 | 2500 | 172 |
| 7CP6170G1 | 12 | 1.5 | 1800 | 124 | 1.7 | 1800 | 124 |



BELT-DRIVE, MOTOR OR ENGINE

| | PUMP FLOW | 6340 / 6341 | | | 6350 | 6351 | |
|---------------|--------------------|-----------------------|-------------|------------|-----------------------|-------------|------------|
| PUMP MODEL | GPM @ RATED RPM | MAXIMUM CHEMICAL % | MAXI PSI | MUM BAR | MAXIMUM CHEMICAL % | MAXI PSI | MUM BAR |
| 3CP1130 | 2.4 | 7.3 | 2000 | 138 | 8.3 | 2200 | 152 |
| 5CP3110CSS | 3.6 | 4.9 | 2000 | 138 | 5.6 | 3000 | 207 |
| 5CP2140WCS | 4 | 4.4 | 2000 | 138 | 5.0 | 2500 | 172 |
| 5CP3120 | 4.5 | 3.9 | 2000 | 138 | 4.4 | 3000 | 207 |
| 5CP2150W | 5 | 3.5 | 2000 | 138 | 4.0 | 3000 | 207 |
| 5CP3150CSS | 5.2 | 3.4 | 2000 | 138 | 3.3 | 3000 | 207 |
| 5CP5140CSS | 6.4 | 2.7 | 2000 | 138 | 3.1 | 3000 | 207 |
| 5CP6120 | 7.4 | 2.4 | 1200 | 83 | 2.7 | 1200 | 83 |
| 56 | 8 | 2.2 | 2000 | 138 | 2.5 | 2500 | 172 |
| 5CP6190 | 10 | 1.8 | 1000 | 69 | 2.0 | 1000 | 69 |
| 660 | 10 | 1.8 | 2000 | 138 | 2.0 | 3000 | 207 |
| 7CP6160CS | 10.6 | 1.7 | 2000 | 138 | 1.9 | 2500 | 172 |



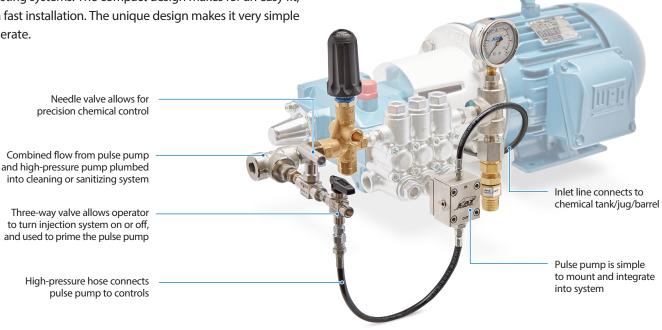
Note: 6340 / 6341 chemical injection rate at 1750 rpm is 10.5 gallons/hour or 0.18 gallons/minute 6350 / 6351 chemical injection rate at 1750 rpm is 12 gallons/hour or 0.20 gallons/minute

Chemical injection rates are adjustable from max injection rate down to under 1%

Refer to Pulse Pump data sheets for additional information on injection rates.

Pulse Pump Plumbing Simple system integration and operation.

Cat Pumps pulse pump injectors are easy to install on new or existing systems. The compact design makes for an easy fit, and a fast installation. The unique design makes it very simple to operate.



Custom-Engineered Power Units

You define. We design.

Cat Pumps also offers custom-engineered systems (power units) that are designed to meet your requirements. All units are factory flow and pressure tested before shipment. Complete our online Power Unit Quote Form online or call for a quote. See catpumps.com.

Design Features:

- · Electric, gas, diesel, hydraulic and pneumatic drive options
- Heavy-duty construction
- · Compact, streamline design
- · Various control options to meet application needs
- · Stationary or portable design
- Corrosion-resistant options
- · System accessories



Contact Cat Pumps for more information at info@catpumps.com or (763)780-5440



CAT PUMPS

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