DATA SHEET

INLET PRESSURE STABILISERS



Stainless Steel **Models:**

711500, 714500, 717500



- · Absorbs energy from a turbulent inlet to create a smooth, laminar flow into the pump, significantly reducing the risk of cavitation and potentially damaging system surges or pressure spikes.
- Eliminates wear-producing shocks to the system components, especially when high-temperature, booster pump feed, long inlet lines or quickcoupling fittings exist.
- Multiple-sized fitting options allow for easier inlet plumbing installations.
- Compact, simple design permits versatile, easy installation and requires minimal maintenance.

SPECIFICATIONS	U.S.	Metric	
711500			
Flow Range	0–16 gpm	0-60 lpm	
Weight (Without Fittings)	1.3 lbs	0.60 kg	
714500			
Flow Range	0-45 gpm	0–170 lpm	
Weight (Without Fittings)	4.0 lbs	1.80 kg	
717500	·		
Flow Range	0–75 gpm	0–284 lpm	
Weight (Without Fittings)	4.8 lbs	2.20 kg	

COMMON SPECIFICATIONS	U.S.	Metric	
Inlet Pressure Range	2–50 psi	0.1–3.5 bar	
Maximum Temperature	208° F	98° C	

Note: The inlet stabiliser will not function with a negative suction inlet.

SELECTION

Select an inlet pressure stabiliser with a flow range to match the system flow and choose adapter fittings that match the pump and system inlet connections.

INSTALLATION

For optimum performance, install the inlet pressure stabiliser directly into the pump's inlet port and support it from the base plate. Select the correct adapter fitting that matches the pump inlet size.

Note: Elbow fitting requires a standard adapter to connect properly

Apply Liquid Gasket (PN 6124) to the O-ring groove and press the flanged end of the adapter (O-ring and retaining ring come on the adapter) into the inlet pressure stabiliser until completely seated. Secure the retaining ring in the groove of the inlet pressure stabiliser. Apply sealant to the adapter threads. With a wrench thread assembly into the pump inlet port.

NOTICE Do not over-tighten. Because the adapter rotates within the inlet pressure stabiliser end, there is no risk of twisting the internal hose.

OPERATION

The inlet pressure stabiliser helps maintain a consistent inlet pressure to the pump and prevent pressure fluctuations that can occur with long feed lines, high-temperature liquids or booster pumps. The inlet pressure stabiliser will not eliminate or correct starvation (lack of sufficient liquid to the pump) and will not function unless there is a positive inlet pressure.

MAINTENANCE

During routine pump maintenance, check all fitting connections for any leaks. Low pressure, fluctuating pressure or vibration are often the result of poor connections. Use PTFE thread tape or pipe thread sealant, but stop before the last thread

INLET PRESSURE STABILISER SELECTION

All Measurements (in / mm)

Part Number	Α	В	C
711500	9.44 / 239.75	2.21 / 56.06	2.85 / 72.36
714500	15.95 / 405.24	3.28 / 83.27	4.21 / 106.92
717500	19.07 / 484.31	3.55 / 90.13	4.59 / 116.50

711500 Inlet Pressure Stabiliser, Fitting Selection Chart

Fitting (NPT)	Part Number
1/2"	711502
3/4"	711503
1"	711504
11⁄4"	711505
1½"	711506
_	701818
	1/2" 3/4" 1" 11/4"

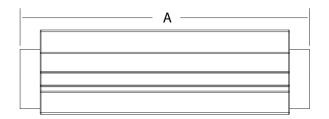
714500 Inlet Pressure Stabiliser, Fitting Selection Chart

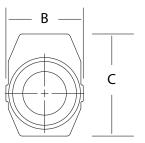
1"	
İ.,	714504
11⁄4"	714505
11/2"	714506
2"	714508
_	701828
	11/4"

717500 Inlet Pressure Stabiliser, Fitting Selection Chart

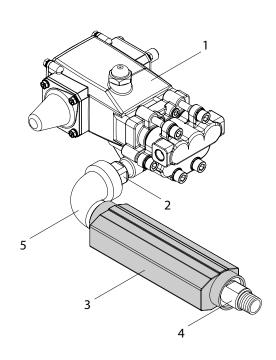
Description	Fitting (NPT)	Part Number
Adapter, Straight	2"	717508
Adapter, Straight	2½"	717510
Elbow	_	701833

DIMENSIONAL



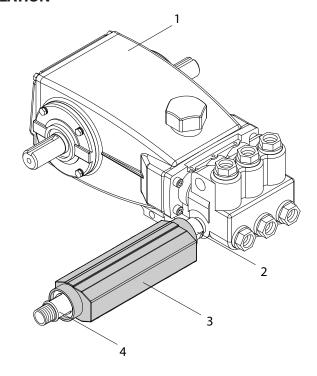


TYPICAL INSTALLATION



Typical Installation (Elbow)

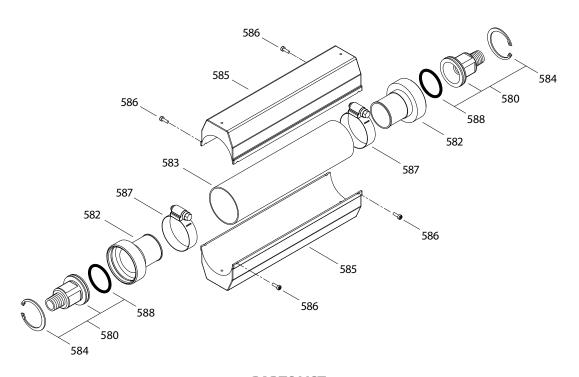
- 1. Plunger pump
- 2. Straight adapter matches pump inlet
- 3. Inlet pressure stabiliser
- 4. Straight adapter matches system line
- 5. Elbow adapter



Typical Installation (Straight)

- 1. Plunger pump
- 2. Straight adapter matches pump inlet
- 3. Inlet pressure stabiliser
- 4. Straight adapter matches system line

EXPLODED VIEW

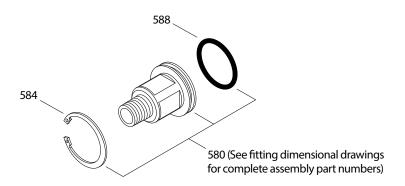


PARTS LIST

		MODEL		MODEL		MODEL		
ITEM	DESCRIPTION	711500	MATL	714500	MATL	717500	MATL	QTY
582	Barb, Hose, Internal	701816	SS	701826	SS	701831	SS	2
583	Hose, Internal (1.5" x 7.48")	701819	PPB	_	_	_	_	1
	Hose, Internal (2.5" x 12.87")	_	_	701829	PPB	_	_	1
	Hose, Internal (3.0" x 16.55")	_	_	_	_	701839	PPB	1
585	Cover, Pair	701815	PVC	701825	PVC	701830	PVC	1
586	Screw, Self Tapping (M3 x 8, M3 x 10)	701766	SS	701877	SS	701877	SS	4
587	Hose Clamp	701810	S	701820	S	701840	S	2

Material Codes (Not Part of Part Number):
PPB=PVC+Polyester+Butyl PVC=Polyvinyl Chloride S=304SS SS=316SS
Note: Elbow requires standard straight fitting to connect properly.

EXPLODED VIEW



PARTS LIST

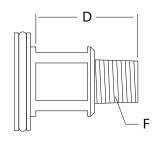
ITEM	DESCRIPTION	MODEL 711500	MATL	MODEL 714500	MATL	MODEL 717500	MATL	QTY
584	Ring, Retainer	701767	STNP	701768	STNP	701769	STNP	1
588	O-Ring, Adapter	701817	NBR	701827	NBR	701832	NBR	1

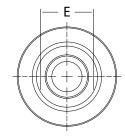
FITTING SELECTION

FITTING DIMENSIONAL

Nominal Dimensions (in / mm)

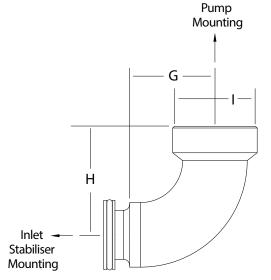
Nominal Differsions (in / min)					
To Fit 711500	D	E	F		
711502	1.6/40	1.1/27	1/2" NPT		
711503	1.6/40	1.1/27	34" NPT		
711504	1.6/40	1.1/27	1" NPT		
711505	1.9/48	1.4/36	11/4" NPT		
711506	1.9/48	1.4/36	11/2" NPT		
To Fit 714500					
714504	2.0/50	1.8/45	1" NPT		
714505	2.0/50	1.8/45	11/4" NPT		
714506	2.0/50	1.8/45	11/2" NPT		
714508	2.0/50	1.8/45	2" NPT		
To Fit 717500					
717508	2.2/56	2.1/55	2" NPT		
717510	2.2/56	2.4/60	21/2" NPT		





Nominal Dimensions (in / mm)

To Fit 711500	G	Н	I			
701818	2.4/60	2.7/68	1.9/48			
To Fit 714500						
701828	2.6/66	3.4/87	3.0/76			
To Fit 717500						
701833	3.2/82	4.1/104	3.5/89			



NOTE: Must have straight adapter to fit into pump inlet port.

TROUBLESHOOTING

Water leaking at adapter connection	Worn or missing O-ring
Water leaking from the cover ends	Cracked or worn hose, or improperly tightened clamps

△ CAUTIONS AND WARNINGS

All high-pressure systems require a primary pressure regulating device (e.g. regulator, unloader) and a secondary pressure relief device (e.g. pop-off valve, relief valve). Failure to install such relief devices could result in personal injury or damage to pump or property. Cat Pumps does not assume any liability or responsibility for the operation of a customer's high-pressure system. Read all CAUTIONS and WARNINGS before commencing service or operation of any high-pressure system. The CAUTIONS and WARNINGS are included in each Service Manual and with each Accessory Data sheet. CAUTIONS and WARNINGS can also be viewed online at www.catpumps.com/dynamic-literature/cautions-and-warnings or can be requested directly from Cat Pumps.

WARRANTY

 $View the {\it Limited Warranty} on line at www.catpumps.com/literature/cat-pumps-limited-warranty}$