SUBJECT: V-Packing change - HP Pumps

The original production run of 4HP35G1 and 4HP40G1 pumps were built with two V-Packings and a thin Male Adapter.

For added strength under pressure and to keep service time and costs to a minimum, this pump was modified to a single V-Packing and a thicker Male Adapter.

These new parts are available in the seal kit 34062 and will replace the old items during servicing. Discard the old Male Adapter and two V-Packings and use only the new kit parts.

**34062 Seal Kit**

- 3—48222 Lo-Pressure Seal–NBR
- 3—13980 O-Ring, Seal Case–NBR
- 3—46617 V-Packing–SNG
- 3—46618 Male Adapter–N
- 3—46730 Seal Washer–NBR

Material Codes:  
NBR=Medium Nitrile (Buna-N)  
NY=Nylon  
SNG=Special Blend (Buna)

* Included in Kit